

## ENGINEERING CHANGE NOTICE

Date:	99-03-11			ECN #:	170
Project No.:	D206-628 / D427-628	Created By:	KE	Checked By:	<del>PA</del>
Project Name:	206/407 Steps	Approved By:	KE (proj. manager)	Approved By:	N/A (management if req'd)

## Description of Change:

Released DEO 9145 rev A to change overall dimension for easier manufacturing and to add acid etch and alodine per TSR A888 amending D2731 step clamps for D2731 clamps rev A.

Notification/Acceptance	Affected ✓	Authorization
QA	✓	
Production	✓	
Planning	✓	
Marketing	N/A	TSR A888

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓			
Update Pink File		✓			
Update D-Part Master Binder	✓		KE	99-03-11	KE 99-03-11
Update Grey Project Binder 656/628	✓		"	"	KE 99-03-11
Update DEO Binder	✓		"	"	KE 99-03-11
Update Master Document List 696/628	✓		"	"	KE 99-03-11
Update Drawing Approval Record	✓		"	"	KE 99-03-11
Notify TCA of Change (656)	✓		KE	A/R after cert.	N/A 99-12-16 DS
Notify FAA of Change (628)	✓		KE	A/R	KE 99-03-21
move electronic file	✓		"	"	KE 99-03-11

## Notes:

- Update IPP for D2731 to add acid etch and alodine
- Ensure HAAS program reflects new dimensional tolerances listed on DEO 9145
- All current stock OK
- Current production should be acid etched/alodined if not already p/c
- All future " should " " "